

Thermoelectric Properties of Nanostructured TiO₂/SnO₂ Composites

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Nanotechnology has provided a new interest in thermoelectric technology. Reduction in lattice thermal conduction by nanostructures has led to significant improvements in conversion efficiency. A simple thermodynamically driven process is one approach in synthesizing stable high temperature nanostructures in bulk materials. The TiO₂/SnO₂ system exhibits a large spinodal region ranging from 15 to 85 mole % TiO₂. The phase separated microstructures are stable up to 1400 °C. In-situ nanostructure formation and semiconducting behavior in TiO₂/SnO₂ system has potential for thermoelectric applications.

Sintered TiO₂/SnO₂ nanocomposites exhibit n-type semiconducting behavior. Doping with Ta⁺⁵ or Nb⁺⁵ was used to control the electrical properties of TiO₂ rich composition of 75 mole %. Higher electrical conductivity was achieved by +5 cation doping, achieving 700-900 S/m. Seebeck coefficient is dependent upon the dopant level, it ranged from -1000 μV/K to -300 μV/K. Oxygen deficiency (Ti_xSn_{1-x}O_{2-y}) was investigated to further enhance electrical conductivity. A combination of Ta⁺⁵ doping with oxygen deficiency achieved 1200 S/m, the Seebeck coefficient was reduced -100 μV/K range. Transmission Electron Microscopy revealed formation of nano-precipitates upon annealing. The nanocomposites exhibit low thermal conductance of 2-6 W/mK, far below the thermal conductance of the parent phases. Seebeck coefficient, thermal conductivity, electrical conductance and microstructure will be discussed in relation to composition and doping.