



## Heat Treatment and Eletrothermal annealing Effect on the R-phase Evolution in Ti-Ni Alloys

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**Abstract** – Large changes might be induced in shape memory response by variation on Heat treatment and electric resistance treatment applied to the material. This paper uses calorimetric technique and electric resistivity to studies the comparison between samples heat treated and submitted to direct current. The R-phase precipitates are sensitive to annealing and recrystallization process inducing modifications in stress fields between matrix and precipitates. The main objective of this study is to understand R-phase and martensitic transformation in Ti-Ni wire defining an electrical current interval to industries applications.

Ti-Ni alloys are among the most important and studied functional elements. This element exhibits the shape memory effect and the superelastic effect. Many studies on strain recovery in equiatomic alloys are developed to obtain actuators used in many engineering or medical applications. R-phase transformation presence, induce interesting modification on martensitic transformation and theses modification are wildly study with the aim to completely understand its mechanism.

In this paper as-received Ti-50,2%Ni wire is submitted to heat treatment at 500°C for 24 hours and culling in water at 25°C and then to Eletrothermal annealing with electrical current of 2,5A and 3A for 1, 2, 4 and 8 hours. These procedures can induce modification in martensitic transformation. This modification can be observed by temperature transformation alteration. Research already developed on R-phase transformation observed in Ti-Ni alloys discovered that rich-Ni alloys, thermal cycling and ageing may induce R-phase transformation in material. Samples annealed form precipitates like  $Ti_3Ni_4$  witch is involved with R-phase transformation [1,2].

Calorimetric curve in figure 1 show the temperature transformation for material heat treated at 500°C. The 24 hours homogenization makes transformation in one single step as can be see in figure 1. Temperature transformation obtained by this procedure is 39°C and 26°C as start and finish martensitic transformation and 57°C and 73°C as start and finish austenitic transformation. X-ray diffraction analysis in sample heat treated showed in figure 2 reveals same of the precipitates observed in annealed Ti-Ni alloys.  $Ti_3Ni_4$  precipitate responsible for R-phase transformation is revealed in diffraction, but R-phase transformation peak is not observed in DSC calorimetric curve.

R-phase precipitates and the stress field generated with the matrix is responsible for R-phase transformation. The density of this precipitates is important for material to exhibits the pre-martensitic transformation. Ageing induced by heat treatment and eletrothermal annealing reduce the precipitates in material. These procedures start decomposition in to precipitates less involved with R-phase transformation.

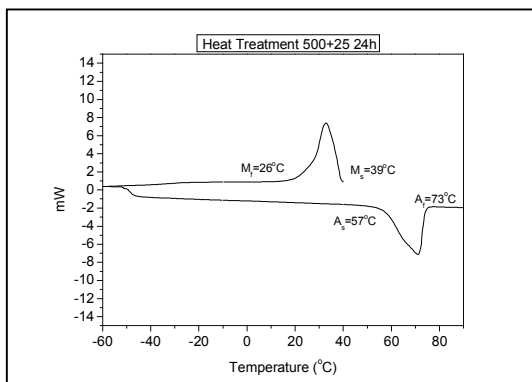


Figure 1: Calorimetric curve for sample heat treated at 500T

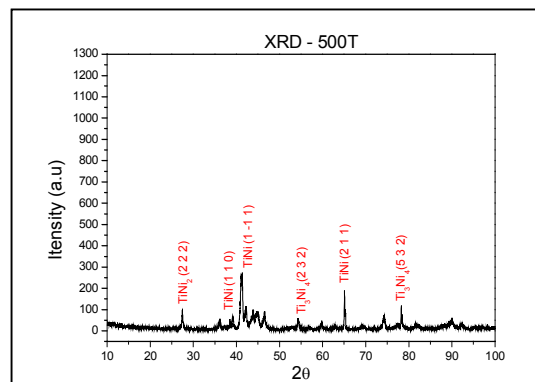


Figure 2: X-Ray diffraction results for sample heat treated at 500T

### References

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