

## Microstructural characterization of $\beta$ Ti-35Nb alloy after cold rolling

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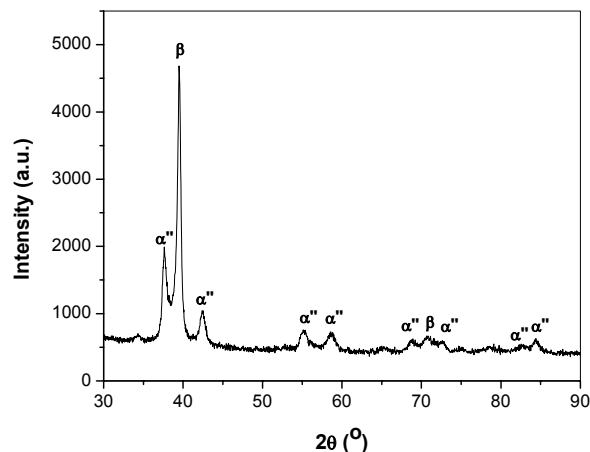
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**Abstract** – This work describes the main results of microstructural characterization of cold rolled Ti-35Nb alloy. Characterization was performed using light optical microscopy (LOM), X-ray diffraction (XRD) and Vickers hardness measurement. Results show presence of  $\beta$  and  $\alpha''$  phases in the samples deformed up to 85% and presence of shear bands in the samples deformed above 52%.

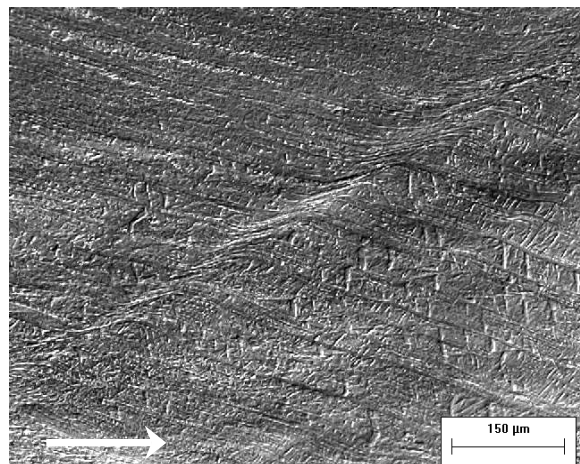
Titanium and its alloys are materials used as biomaterials and exhibit the most suitable characteristics for biomedical applications as high biocompatibility, high mechanical strength and good corrosion resistance.<sup>1</sup> Titanium alloys applied as orthopedic biomaterials should present low Young's modulus, as close as possible to that of human bones and also present nontoxic elements in its composition, like Nb, Ta and Zr. When compared with other Ti alloys,  $\beta$  type alloys show lower Young's modulus.<sup>2</sup>

This work presents the main results of microstructural characterization of cold rolled Ti-35Nb alloy. Starting materials were obtained by means of arc melting, followed by solution heat treatment, resulting in a microstructure composed by  $\beta$  phase and orthorhombic martensite ( $\alpha''$ ) phase. Orthorhombic martensite is a metastable phase formed during quenching (athermal martensite) or can also be formed on application of external forces (stress induced martensite). After solution treatment, samples were cold rolled up to 85% of reduction.

Results show the presence of  $\beta$  phase and  $\alpha''$  in the samples deformed up to 85% (Figure 1). Samples cold rolled up to 52% present occurrence of orientation of martensite phase in relation to the rolling direction. Samples with higher deformation, above 52% of deformation, present deformation heterogeneity (shear bands) (Figure 2).



**Figure 1:** X-ray diffractogram of Ti-35Nb alloy cold rolled up to 85%.



**Figure 2:** Micrograph of Ti-35Nb alloy cold rolled up to 52% showing the presence of a shear band (LOM, Nomarski contrast). The arrow indicates the rolling direction.

### References

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