



## 11<sup>th</sup> International Conference on Advanced Materials

Rio de Janeiro Brazil  
September 20 - 25

### Thermal and structural properties of 20Li<sub>2</sub>O-80TeO<sub>2</sub> glasses

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**Abstract** – Tellurite 20Li<sub>2</sub>O-80TeO<sub>2</sub> glasses were prepared with identical nominal composition but with different glass-forming histories. Structural and thermal properties of these glasses were studied by using X-Ray Diffraction Analysis (XRD) and Differential Scanning Calorimetry (DSC) techniques to understand and control the crystallization process on this glass matrix. The  $\gamma$ -TeO<sub>2</sub>,  $\alpha$ -TeO<sub>2</sub> and  $\alpha$ -Li<sub>2</sub>Te<sub>2</sub>O<sub>5</sub> phases were identified during the isothermal induced crystallization in this glass, where the  $\gamma$ -TeO<sub>2</sub>, phase is a metastable structure. The measured activation energies showed that  $\gamma$ -TeO<sub>2</sub> and  $\alpha$ -TeO<sub>2</sub> crystallizes at very close temperatures but distinct for the Li<sub>2</sub>Te<sub>2</sub>O<sub>5</sub> crystallization found in this glass. This result suggests that both  $\gamma$ -TeO<sub>2</sub> and  $\alpha$ -TeO<sub>2</sub> phases first crystallizes in the glass matrix.

Physical properties of glasses depend strongly on the glass-forming histories. The adequate knowledge of the correlation between physical properties and the glass-forming history is indispensable for a correct interpretation of several processes in glasses, in particular the crystallization kinetic. In recent years, TeO<sub>2</sub>-based glasses were extensively studied to understand different properties of these important glass matrixes and improve some specific characteristics of technological interest. Depending on the composition, some TeO<sub>2</sub> glasses present very interesting non-linear properties such as a third harmonic ( $\chi^3$ ) generation almost one order greater than some other important oxide glasses. However, the technological applications of these glasses require a profound comprehension of fundamental characteristics such as structural, thermal, optical and electrical properties. The purpose of the present work was to study the effects of the glass-forming history on structural and thermal properties on 20Li<sub>2</sub>O-80TeO<sub>2</sub> glasses by using the XRD and DSC techniques as investigative tools.

Glasses studied in the present work were prepared with nominal compositions 20Li<sub>2</sub>O-80TeO<sub>2</sub> but with different glass-forming histories. Therefore, stress free and stressed glasses were obtained. Powdered glasses with particle size 63-75  $\mu$ m, 45-63  $\mu$ m, 38-45  $\mu$ m and < 38  $\mu$ m were used for studies reported in this work. The structure of the crystallized glasses was analyzed by using XRD. DSC measurements were performed to study the thermal properties of the studied glasses. Activation energies were evaluated considering that observed DSC crystallization peak is a superposition of three Gaussian functions, associated to three distinct crystallization phases in the glass devitrification. This assumption was supported by XRD results.

The XRD results confirm the amorphous state for all as-quenched glasses used in the present investigation and that different thermal histories were not sufficient to produce any crystalline phase in these glasses. XRD results show the  $\gamma$ -TeO<sub>2</sub>,  $\alpha$ -TeO<sub>2</sub> and Li<sub>2</sub>Te<sub>2</sub>O<sub>5</sub> phase crystallization in the glass matrix during devitrification, where the  $\gamma$ -TeO<sub>2</sub> phase is considered a metastable structure. The structure of the  $\alpha$ -TeO<sub>2</sub> are formed by three-dimensional network TeO<sub>4</sub> units sharing oxygen corners by symmetric Te-O-Te bridges while the  $\gamma$ -TeO<sub>2</sub> structure can be considered as a chain system, where TeO<sub>4</sub> units are alternatively linked by nearby and high symmetric Te-O-Te bridges. Based only on XRD it was not possible to determine whether  $\alpha$ -TeO<sub>2</sub>,  $\gamma$ -TeO<sub>2</sub> and Li<sub>2</sub>Te<sub>2</sub>O<sub>5</sub> phases crystallize simultaneously or at distinct onset crystallization temperatures. From DSC results, the obtained glass transition temperature (T<sub>g</sub>) values were between 263-267°C and the onset crystallisation temperature between 328-347°C. The DSC heating curves of the stress-free glasses shows endothermic peaks close to T<sub>g</sub> while DSC curves of the stressed glasses demonstrate a typical glass transition steps. This result provide a clear evidence that the observed endothermic peak close to T<sub>g</sub> have no direct correlation with residual stress in the tellurite glasses studied in the present work. In accordance with XRD results, the asymmetry on DSC crystallization peaks suggests a multiphase crystallization in the glass. Under these considerations, each DSC crystallization peak was treated as a convolution of three individual peaks with distinct maxima temperature (T<sub>p</sub>) to determine the activation energies. Results shows that E<sub>3</sub> > E<sub>2</sub>  $\approx$  E<sub>1</sub> (327 > 298  $\approx$  296 kJ.mol<sup>-1</sup>) for glass with particle size 63-75  $\mu$ m, while E<sub>1</sub> < E<sub>2</sub>  $\approx$  E<sub>3</sub> (246 < 289  $\approx$  293 kJ.mol<sup>-1</sup>) is for glass with particle size smaller than 38  $\mu$ m. Therefore, the energies E<sub>1</sub>, E<sub>2</sub> and E<sub>3</sub> were associated to the following  $\gamma$ -TeO<sub>2</sub>,  $\alpha$ -TeO<sub>2</sub> and Li<sub>2</sub>Te<sub>2</sub>O<sub>5</sub> crystallization in the 20Li<sub>2</sub>O-80TeO<sub>2</sub> glass, respectively.