

Carbon nanotubes synthesis on FeMoMgO catalysts monitored by a TPre system

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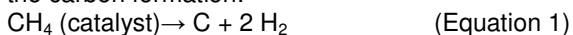
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Abstract – In this work, TPre (Temperature Programmed Reaction) has been used to monitor carbon nanotube production during CVD (Chemical Vapor Deposition). The experiments were carried out using four different catalysts based on Fe and FeMo supported on MgO via impregnation (imp) or co-precipitation (ppt). These systems were characterized by SEM (Scanning Electronic Microscopy) and Raman Spectroscopy. The (ppt) catalysts produced more reactive Fe species which produce carbon at lower temperatures favoring more defective forms of carbon. On the other hand, the (imp) catalysts are very active in a narrow temperature range (760-790°C) producing more organized carbon, e.g. SWNT.

Nowadays, a lot of catalysts and carbon source have been studied for production of carbon nanotubes by CVD (Chemical Vapor Deposition). However, the process kinetics isn't completely understood[1]. In this work, preliminary results on the use of a TPre (Temperature Programmed Reaction) system, a well known catalysis technique, showed TPre as a powerful tool to monitor carbon nanotube production during CVD. The experiments were carried out using four different catalysts based on Fe and FeMo supported on MgO via impregnation (imp) or co-precipitation (ppt).

In a first step, the catalyst was reduced with H₂ and the hydrogen consumption was monitored by a normal TPR (Temperature Programmed Reduction) procedure. After reduction the gas stream was changed to CH₄/Ar and the sample heated up to 900°C where the temperature was kept for 30 min. SEM analyses of the samples after reaction showed the formation of large amounts of carbon nanotubes and filaments. Raman spectra (laser 514 nm) showed important differences for the catalysts prepared, i.e. only FeMgO(imp) and FeMoMgO(imp) showed RBM modes with high I_G/I_D ratio. Figure 1 shows the production of H₂ during TPre experiments. The H₂ production is directly related to the carbon formation:



From the TPre profiles several important information can be obtained, such as the reactivity of the catalyst, the carbon yield, the kinetics of carbon formation and catalyst deactivation[2].

It can be observed that the catalysts (ppt) and (imp) showed significantly different TPre profiles. FeMgO(ppt) and FeMoMgO(ppt) showed more reactive species producing carbon at lower temperatures, i.e. 600-680 compared to 760-790°C for the (imp). This reaction at lower temperature for (ppt) is likely related to the formation of more defective/amorphous carbon. The increase on the H₂ signal affords information on the C formation kinetics. The catalysts (ppt) showed a gradual increase in the H₂ signal suggesting a slower carbon formation. On the other hand, the catalysts (imp) produced a sharp increase in the H₂ signal suggesting a rapid carbon formation which could be related to the formation of SWNT as revealed by Raman. The larger peak areas (Figure 1) suggest that the presence of Mo in the catalyst leads to much higher carbon yields. In conclusion, the (ppt) catalysts produced more reactive Fe species which produce carbon at lower temperatures favoring more defective forms of carbon. On the other hand, the (imp) catalysts are very active in a narrow temperature range (760-790°C) producing more organized carbon, e.g. SWNT.

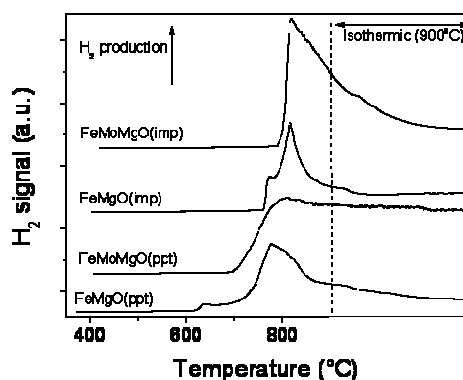


Figure 1. TPre profiles for the reaction of CH₄ with Fe/MgO(imp), FeMo/MgO(imp), Fe/MgO(ppt) FeMo/MgO(ppt).

References

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