

# Characterization of $\text{LiFePO}_4$ olivine synthesized by the hydrothermal route

Francisco Maciel de Brito Neto<sup>1,2</sup>, Marcus Valério Botelho do Nascimento<sup>3</sup>, Diogo Padilha Oliveira<sup>2</sup>, Lianet Aguilera Domínguez<sup>4</sup>, João Carlos Martins da Costa<sup>2</sup>, Jose Victor Garcia Milério<sup>2</sup>, Mitsuo Lopes Takeno<sup>5,2</sup>, Lizandro Manzato<sup>5</sup>, Francisco Xavier Nobre<sup>5</sup>

<sup>1</sup>Universidade de São Paulo, <sup>2</sup>Instituto de Desenvolvimento Tecnológico, <sup>3</sup>Instituto de Desenvolvimento Tecnológico (PD&I), <sup>4</sup>Instituto de Desenvolvimento Tecnológico (PowerCell), <sup>5</sup>Instituto Federal de Educação, Ciência e Tecnologia do Amazonas

*e-mail: francisco.maciel.bn@gmail.com*

olivanion materials, in special olivine-type  $\text{LiMPO}_4$  ( $M = \text{Fe, Mn, Co, Ni}$ ), have gained considerable interest as cathode materials for high-power lithium-ion batteries due to their various merits including: cost-effectiveness, less toxicity, abundant availability, stability of the structure, the redox potential and high specific capacity [1,2]. In this study olivine-type  $\text{LiFePO}_4$  powders were synthesized.  $\text{LiFePO}_4$  precursors were prepared using the following:  $\text{LiOH}\cdot\text{H}_2\text{O}$ ,  $\text{FeSO}_4\cdot\text{H}_2\text{O}$ ,  $\text{H}_3\text{PO}_4$  (85 wt.%) and ascorbic acid where the molar ratio used was 3:1:1:0.2. First, two beakers were prepared: (i)  $\text{LiOH}\cdot\text{H}_2\text{O}$ ,  $\text{H}_3\text{PO}_4$  (85 wt. %) and 40mL of deionized water and (ii)  $\text{FeSO}_4\cdot\text{H}_2\text{O}$ , ascorbic acid and 40mL of deionized water, each beaker was shaken separately for 30 minutes and after that the contents of beaker (ii) are slowly added to (i). This mixture of precursor materials was transferred to Teflon autoclave inside a stainless steel container kept in the oven at a temperature of  $160^\circ\text{C}$  at different times (3h, 6h, 9h, 15h). The precipitates were analyzed by XRD and the  $\text{LiFePO}_4$  phase was identified, ICSD card n° 15448, belongs to the olivine family of lithium ortho-phosphates with an orthorhombic lattice structure in the space group  $\text{Pnma}$ . The structure consists of corner-shared  $\text{FeO}_6$  octahedra and edge-shared  $\text{LiO}_6$  octahedra running parallel to the b-axis, which are linked together by the  $\text{PO}_4$  tetrahedra. It is expected that the powders obtained have a performance adequate to their already mentioned characteristics.

References:

[1] Moumita Kotal, Sonu Jakhar, Sandipan Roy, Harish K. Sharma. Journal of Energy Storage, v.47, p.103534, 2022. <https://doi.org/10.1016/j.est.2021.103534>.

[2] Ying Huang, Zheng Zhang, Heng Gao, Jiaxin Huang, Chao Li. Solid State Ionics, v.356, p.115437, 2020. <https://doi.org/10.1016/j.ssi.2020.115437>.